



7540 Windsor Drive, Suite 311, Allentown, PA 18195  
Tel 610.366.1744 Fax 610.366.1784  
www.dmealliance.com

## Directions to DME Alliance, 7540 Windsor Drive Office

### From the South (Philadelphia)

1. Take I-476 N (PA Turnpike – Northeast Extension) towards Allentown.
2. Take Exit 56 (Lehigh Valley).
3. After toll plaza, stay to the left, and merge onto US-22 W toward I-78 W / Harrisburg.
4. US-22 merges into I-78. Take Exit 49B, Route 100 North (towards Fogelsville).
5. Stay in right lane (towards Kuhnsville). Make right at Imperial Way (at the Comfort Suites).
6. At the stop sign make a right turn onto Windsor Drive.
7. Bare right into parking lot for 7540 Windsor Drive (2 Windsor Plaza).
8. Enter the lobby and continue to the elevators. Proceed to the third floor.
9. Make a right off of the elevators and Suite 311 is on the right.

### From the East (North Jersey)

1. Take I-78 W towards Pennsylvania.
2. Take Exit 49B, Route 100 North (towards Fogelsville).
3. Stay in right lane (towards Kuhnsville). Make right at Imperial Way (at the Comfort Suites).
4. At the stop sign make a right turn onto Windsor Drive.
5. Bare right into parking lot for 7540 Windsor Drive (2 Windsor Plaza).
6. Enter the lobby and continue to the elevators. Proceed to the third floor.
7. Make a right off of the elevators and Suite 311 is on the right.

### From the North (Upstate New York)

1. Take I-81 South towards Pennsylvania.
2. Take the EXIT 194- toward US-6 / US-11 / Clarks Summit.
3. Merge onto I-476 S (PENNSYLVANIA TURNPIKE) to toward Allentown.
4. Take Exit 56 (Lehigh Valley).
5. Follow direction from the south from Exit 56 to DME Alliance office.

### From the West (Harrisburg)

1. Take I-81 N toward Hazletown / Allentown.
2. Merge onto I-78 E via EXIT 89 toward Allentown.
3. Follow direction from the east to DME Alliance office.

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