



Pharmaceuticals

**Active Pharmaceutical
Ingredients**

**Bulk Pharmaceutical
Chemicals**

Solid Dosage

**Liquid Creams &
Ointments**



OVERVIEW

DME Alliance Incorporated offers engineering, management and consulting services to the pharmaceutical industry. We have been providing solutions exclusively to the life sciences industry since 1998. Our sole focus is to support our clients in the implementation of successful projects in Laboratory, Process Development, Pilot and GMP manufacturing facilities.

CAPABILITIES

Our staff experience in primary pharmaceutical unit operations includes solvent and aqueous based batch reactions, distillation, liquid/liquid extraction, solid/liquid separation, drying, and particle size reduction. Our core capabilities in process engineering, equipment design and GMP compliance provide the essential elements for the design of FDA licensed manufacturing facilities, pilot plants and process development operations.

PROJECT DELIVERY

DME provides effective leadership for capital projects with a unique knowledge base of GMP process systems design & regulatory requirements. As program managers and owner's representatives, we work toward a win-win relationship with all project stakeholders by implementing work processes that clearly identify client expectations. Our mission is to consistently achieve a successful project outcome, supporting the owner's goals and objectives in all aspects of the project delivery.

SUMMARY OF SERVICES

*Process Consulting * Feasibility Studies * Master Planning * Technology Transfer * Equipment Design * Automation * Conceptual Design * Facility Programming * Plant Design * Process Engineering * Commissioning * Qualification * Validation * Program Management * Vendor Surveillance * Project Controls * Procurement * Regulatory Compliance*